



Sawchain greasing

Rollers close

Knives close

Zero referens saw

Saw sender B

Saw sender A

dia Zero referens 2

Diameter 2B

Diameter 2A

Zero referens dia 1

Diameter 1B

Diameter 1A

+ 24 volt to card

Pulstrain to right sender

Extra

Extra

Pul train to left sender

Sawbar out

Sawbar home

Top knifesensor

Rollers close

Extra

Rollers open

Feeding forward

In sawchain greasing

Knives close

Extra

Knives open

P1

P3

P4

P2

